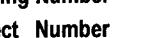


Date: Friday, 08/09/2006 7:29:31 AM
User: Linda Lacelle

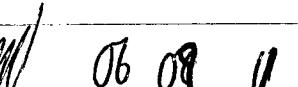
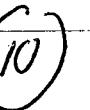
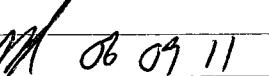
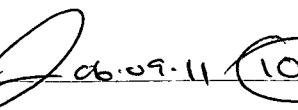
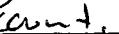
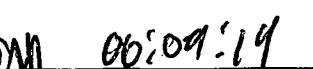
Process Sheet

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	HINGE
Job Number	:	28315			
Estimate Number	:	10866			
P.O. Number	:	N/A	Part Number	:	D31821
This Issue	:	08/09/2006	Drawing Number	:	D3182 REV A
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	N/A	Drawing Revision	:	A
Previous Run	:	28315	Material	:	N/A
Written By	:		Due Date	:	15/09/2006
Checked & Approved By	:		Qty:	10	Um: Each
Comment	:	Est A 03.01.29 New issue KJ/RF			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
		
		
	Comment: Qty.: 0.0626 sf(s)/Unit Total : 0.6258 sf(s) 304/316 .125 Sheet Batch: 1101463	
2.0	WATER JET	FLOW WATER JET
		
		
	Comment: FLOW WATER JET 1-Cut as per Dwg D3182 Dwg Rev: A Prog Rev: A	 
	2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 
4.0	QC8	SECOND CHECK
		
		
	Comment: SECOND CHECK	  
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary	 

Date: Friday, 08/09/2006 7:29:31 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE

Job Number: 28315

Part Number: D31821

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 06/09/14 (10)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

PD 06-09-14 (10)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(10) 06/09/14

Job Completion



u 06-09-14

Date: Thursday, 8/24/2006 11:09:38 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HINGE		
Job Number	: 28315					
Estimate Number	: 10866					
P.O. Number	:			Part Number	: D31821	
This Issue	: 8/24/2006		S.O. No. :	Drawing Number	: D3182 REV A	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: A	
Previous Run	: 25845			Material	:	
Written By	:			Due Date	: 8/31/2006	
Checked & Approved By	: <u>JK</u> 06 08.24			Qty:	10 Um: Each	
Comment	: Est A 08/1.29 New issue KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: _____ Email or ship DXF file to vendor Laser Cut D3182-1 per Dwg D3182 Material release note required	
2.0	D31821F	Hinge	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Hinge	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Inspect dimensions per template D3182-1T1	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Thursday, 8/24/2006 11:09:38 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE

Job Number: 28315

Part Number: D31821

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

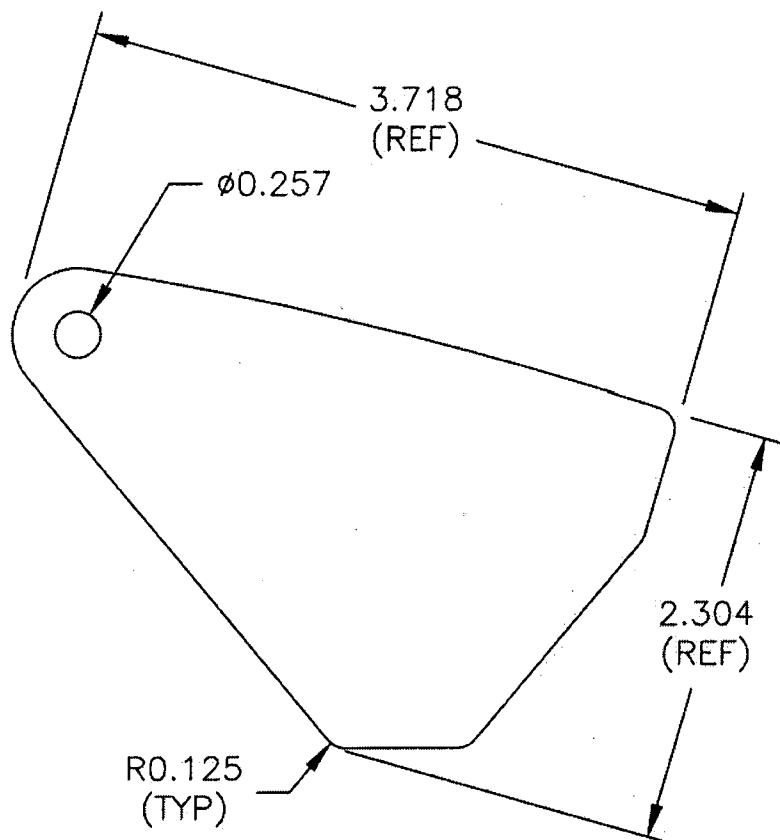
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN <i>A</i>	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>CH</i>	DRAWING NO. D3182	REV. A SHEET 1 OF 1
DATE 03.01.21		TITLE HINGE	SCALE 1:1
A	03.01.21	NEW ISSUE	

RELEASED
03.01.21 *CH***D3182-1 HINGE**

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28315

DART AEROSPACE LTD

Work Order: 28315

Description:

Part Number: 3182-1

Inspection Dwg:

Rev:

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x

x | Prototype

Measured by:

2011-01-01

Audited by:

Prototype Approval:

Date:

B.C. 1

Date:

Date:

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Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	